



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D350-636-045
Job Sheet 196955



Part No: D350-636-045

Job Qty: 2 pcs

Part Name: Standard Wearplates & Wearpads AS350 / AS355 (CHG004 or sub) Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/25/19

Job Tracking No:

Due Date: 7/10/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 17297

Note: DWG/REV J SHEETS 26-27 IPP Rev:A 08-05-22 new issue DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	7/10/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	2 pcs	7/10/19	0.00	0.00		QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		

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Container No: \$198055
Part: D350 - 636 - 045
Job No: 196955
Serial No/Batch: \$198055
 Revision:
 Inspector:
 Exp Date:
 Instructions: FAA STC SR00646SE 18/04/17, T69STC SH99 - 7 Issue 2, EASA STC



PC

JUL 10 2019



JUL 15 2019

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Container No: S198055

Part: 0350-636-045

Job No: 196955

Serial No/Batch:

Revision:

Inspector: _____
Run Date: _____

Exp Date:
Instruction:

010851

				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	2 pcs	7/10/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	2 pcs	7/10/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	2 pcs	7/10/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

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Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-636-045
 Location: _____ PPP Rev: _____
 135 - Photocopy bluefile & type labels per PPP D350-636-045 CHG001
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C5A	Bolt	68 Ea (34 ea)	110-Packaging 1 - Pick Kit	5082904
D3535-25	Wearplate Center	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5121984
D3536-25	Gasket Center	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5199808
D3537-1	Wearpad	6 pcs (3 ea)	110-Packaging 1 - Pick Kit	5195622
D3791-1	Wearpad	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189075
D3793-1	Wearplate Fwd	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5197308
D3793-3	Wearplate Aft	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5187517
D3794-1	Gasket Fwd	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5127283
D3794-3	Gasket Aft	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5149799
NAS1149C0332R	Washer (AN960C10L)	68 Ea (34 ea)	110-Packaging 1 - Pick Kit	5174688

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C5A	68	974	0
	D3535-25	2	9	0
	D3536-25	2	7	0
	D3537-1	6	32	0
	D3791-1	2	6	0
	D3793-1	2	9	0
	D3793-3	2	3	0
	D3794-1	2	13	0
	D3794-3	2	1	0
	NAS1149C0332R	68	4,964	0
Part Specifications				
Specifications could not be found.				

Plex 6/25/19 4:18 PM Dart.Renwick.Jennifer

32.10.2 D350-636-011/-012/-013/-014 SKIDTUBES AT CHG 004 TO CHG 007

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -045	Part Number	Description
	X					D350-636-011	SKIDTUBE INSTALLATION, LH, AERAZUR/DART CYLINDRICAL FLOAT COMPATIBLE
		X				D350-636-012	SKIDTUBE INSTALLATION, RH, AERAZUR/DART CYLINDRICAL FLOAT COMPATIBLE
			X			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRAUSER/DART TRI-BAG FLOAT COMPATIBLE
				X		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRAUSER/DART TRI-BAG FLOAT COMPATIBLE
					X	D350-636-045	WEARSHOE KIT
1	1					D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1			1			D2750-043	SKIDTUBE ASSEMBLY, LH
1				1		D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1				1		D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN960C816L	WASHER
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN960JD816	WASHER (OR NAS1149DO863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN6C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN960C10L	WASHER
*20B	4	4	4	4		NAS1515H3L	WASHER
*22	3	3	3	3	3	D3537-1	WEARPAD
*22A	1	1	1	1	1	D3791-1	WEARPLATE
*23A	1	1	1	1	1	D3793-1	WEARSHOE (REPLACES D3535-13)
*23B	1	1	1	1	1	D3794-1	GASKET (REPLACES D3536-13)
*24A	1	1	1	1	1	D3793-5	WEARSHOE (REPLACES D3535-25)
*24B	1	1	1	1	1	D3536-25	GASKET
*25A	1	1	1	1	1	D3793-3	WEARSHOE (REPLACES D3535-35)
*25B	1	1	1	1	1	D3794-3	GASKET (REPLACES D3536-35)
*26A	34	34	34	34	34	AN3C5A	BOLT
*27	34	34	34	34	34	AN960C10L	WASHER
*28	34	34	34	34		ALS4-1032-225	INSERT

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Change Record

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Part Number: D350-636-045

Description: WEARSHOE INSTALLATION

[illegible]